PRACTICAL INFORMATION 6

Safety cabinets for flammable liquids as per DIN EN 14470-1

Hazardous substances may only be stored in workrooms if storage is compatible with the protection of workers and is carried out in special facilities!

◆ The classification of fire resistance was set to 4 types:

Type 15 = ≥ 15 minutes

Type 30 = 20 minutes

Type $60 = \ge 60$ minutes

Type 90 = 290 minutes

As in Germany safety cabinets type 15 minutes are not approved and safety cabinets types 30 minutes and 60 minutes are only of limited use, in Germany safety cabinets are confirmed with a fire resistance of 90 minutes (type 90) as a state of the art.

In many other European countries, however, is due to lack of legal regulations, the use of other type classes is also possible. That is why we also have low-class hazardous materials cabinets in the delivery program (for example type $30 = \ge 30$ minutes).



Fig.: SiS Type 30 / 1200 GL (≥ 30 minutes - type-approved)

Construction and testing of safety cabinets:

- ☐ The type examination of the entire cabinet construction area in a fire chamber of an independent materials testing institute (flame impingement) is in accordance with European standard test conditions.
- ☐ Deviations without comparative tests are limited to a reduction in height and width to a maximum of 100 mm and reduction in the depth of 150 mm.

Protective goals:

- ☐ Sufficient escape time for the employees in the working area.
- ☐ Firefighters and rescue teams must have a plenty of time to get into the working area before the hazardous substances stored in a safety cabinet turn a small erasable fire into an uncontrollable one.

<u>Development and</u> <u>construction</u>



Examination by an independent materials testing institute



Approval / certificates



PRACTICAL INFORMATION 6

The operator of safety cabinets as per DIN EN 14470, part 1 is responsible for their proper use. The corresponding requirements are covered in the TRGS 510, annex 1 and represent the basic safety requirements for operating safety cabinets for the storage of flammable liquids.

1. Fire resistance capability:

Safety cabinets within the meaning of the TRGS 510 are particular devices with a fire resistance capability of > 90 minutes (as per DIN EN 14470-1) - technological state-of-the-art in Germany. In the case of fire they ensure sufficient time for escape and rescue (requirement as per DIN EN 14470-1). Safety cabinets with a fire resistance of less than 90 minutes (at least 30 minutes) may be used only to a limited extent (see page 100).

2. Installation and operation:

... to protect employees and third parties, in particular from fire and explosion hazards.

3. Sump capacity:

Each cabinet has to be equipped with a base sump tray acc. to the requirements of the StawaR, which has to contain at least 10% of the total storage volume of all storage containers and / or 110% of the largest container.

4. Self-closing doors:

Doors of safety cabinets as per DIN EN 14470-1 are fundamentally self-closing. All storeLAB® safety cabinets are equipped with a hold-open device (doors remain open during operation); this ensures safe operation, loading and removal. A thermal mechanism automatically closes the doors at a max. room temperature of 50°C.

MVV TB Nr. C2.15.12 steel troughs guidelines TüV-Nord systems DIBt Berlin

5. Ventilation:

With forced ventilation:

- Operation of safety cabinets have to ensure that air inlet and outlet system work
 constantly effective; the rate of air exchange when cabinet is closed has to be
 at least 10 times per hour. Herewith, the occurrence of a hazardous explosive
 atmospheres inside the cabinet is going to be avoided in normal operation.
- Ventilation has to be effective immediately above the base sump tray of the cabinet.
- The ventilation system has to discharge into the atmosphere at a non-hazardous location.
- Air inlet and outlet opening has to be automatically sealed at a max. temperature of 70°C (+/- 10°C).

Without technical-forced ventilation:

• Avoidance of electrostatic charges - the cabinet has to be grounded.

without technical-forced ventuation.

- Flammable liquids do not have to be stored together with hazardous substances which may lead to fires, e.g. self-reactive or pyrophoric substances.
- Hazardous substances with an ignition temperature below 200 °C (e.g. sulfur carbon) and hazardous substances classified with R12 (highly flammable) or H224 (extremely flammable) may only be stored in ventilated safety cabinets type 90 (DIN EN 14470-1).

7. Ex-zones:

6. Operation:

The employer has to determine whether ex zones are to be defined in a hazard assessment. DGUV rule 113-001, provides information on this

For example, the following requirements apply to a non-ventilated safety cabinet:

- Zone 1 inside of the cabinet
- Zone 2 around the cabinet in a radius of 2.5 m and up to a height of 0.5 m above the floor level





Practical information: Storage of flammable liquids in safety cabinets (Excerpt of TRGS 510, annex 1)

A.1.2 General Requirements

- (2) Safety cabinets have to be designed, installed, operated and maintained in such a way as to guarantee the protection of employees and third persons, particularly against hazards due to fire or explosion.
- (3) The safety requirements for the design of safety cabinets shall be deemed to have been met if the cabinets at least satisfy the requirements under DIN EN 14470-1 and have a fire resistance rating of at least 90 minutes.
- (4) Safety cabinets with a fire resistance of less than 90 minutes but at least 30 minutes may be further used for combustible liquids, if
- 1. only one cabinet per fire fighting unit is installed; if fire fighting unit is larger than $100\ m^2$, one cabinet may be installed $100\ m^2$ each, or
- if fire fighting unit is equipped with an automatic fire alarm system and if there is an authorized plant fire brigade with max. response time of 5 minutes after the alarm has been occurred or if there is available an automatic fire-fighting system.